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air-Fed Inciserators

15 August 1960

OPERATING INSTRUCTIONS (INC. ACT PA 1924)

- 1. LOAD PAPER INTO UNIT TO A LEVEL NO HIGHER THAN SIX INCHES BELOW SILL OF FEED OPENING. CRUMPLE ABOUT A DOZEN SHEETS OF PAPER ON TOP.
- 2. PUSH HANDLE OF AIR DAMPER TO "OFF" POSITION AND THEN TURN BLOWER MOTOR "ON" AT SWITCHBOX.
- 3. IGNITE CRUMPLED PAPER IN UNIT WITH A MATCH.
- 4. QUICKLY CLOSE LOADING DOOR AND THEN GRADUALLY MOVE HANDLE OF DAMPER TO A POSITION ABOUT HALF WAY BETWEEN "OFF" AND "ON".
- 5. DURING IGNITION, OBSERVE PROGRESS OF THE FIRE BY LOOKING INTO UPPER SIGHT PORT. TOO MUCH AIR AT THIS TIME MAY EXTINGUISH FLAME.
- 6. WHEN IGNITION OF PAPER IS WELL ESTABLISHED, GRADUALLY MOVE DAMPER TO FULL "ON" POSITION.
- 7. IF AT ANY TIME THE TEMPERATURE OF STACK GASES EXCEEDS 1800 F (RED ZONE OF TEMPERATURE METER), REDUCE AIR FLOW SLIGHTLY UNTIL TEMPERATURE DROPS.
- 8. FOR CONTINUOUS BURNING, SUCCESSIVE SMALLER BATCHES CAN BE RELOADED TO BRING THE BED OF PAPER UP TO THE STARTING LEVEL.
- 9. TO RELOAD, FIRST TURN DAMPER "OFF", THEN QUICKLY OPEN DOOR, LOAD PAPER, SHUT DOOR, AND THEN OPEN DAMPER GRADUALLY TO "ON".
- 10. AT END OF FEEDING PERIOD, FINAL BURNOUT CAN BE HASTENED BY STOPPING ONCE OR TWICE TO POKE AND LOOSEN THE RESIDUE.

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